



## Hysol SL 30 XBB

High performance semi-synthetic metalworking fluid

### Description

Castrol Hysol® SL 30 XBB is a high performance semi synthetic metalworking fluid which is formulated without formaldehyde releasing agents and boron. It contains an additive package that works in synergy to enhance machining performance and surface finish, provide excellent product stability and lower overall operations costs.

Hysol SL 30 XBB is suitable for large central systems and single sump machines.

### Application

Hysol SL 30 XBB is specially designed for machining of cast iron and low-medium alloyed steel.

√√suggested core application    √possible application, please consult Castrol representative prior to use

	Cast Iron	Low-medium alloyed steel	High alloyed - stainless steel	Aluminium alloys	Magnesium alloys	Yellow metals
Grinding	√√	√√	√√			
Milling, Turning (general machining)	√√	√√	√			
Drilling	√√	√√				
Reaming, Tapping	√√	√				
Broaching	√√	√				

### Advantages

- Extended fluid life can help reduce maintenance and downtime
- Low foam in recommended water conditions (see details below)
- Excellent anti-corrosion properties help to protect machine tools and parts
- Good wetting properties can help reduce coolant drag out and help deliver cleaner machine tools and components
- Formulated without formaldehyde releasing agent and boron which help you to fulfill aspects of legislative and waste treatment requirements that specify that these chemicals are excluded

## Typical Characteristics

	Test Method	Unit	Value
<b><u>Concentrate</u></b>			
Appearance	Visual	-	Amber
Mineral oil content	Calculated	Wt%	30
<b><u>Emulsion</u></b>			
Appearance	Visual	-	Translucent
pH (4%)	DIN 51369 ASTM E70-97		9.7

Subject to usual manufacturing tolerances.

## Recommended Concentrations

Application	Recommended Concentration
Grinding	4 - 6 %
General Machining	6 - 10 %
Drilling	6 - 8 %
Reaming	6 - 10 %
Broaching	6 - 10 %

Water Hardness Range     50-800 ppm CaCO<sub>3</sub>

## Storage

To avoid product deterioration always keep the container/drum tightly sealed. Store the product in a cool, dry place away from direct sunlight. Prevent exposure to frost and avoid water ingress. For optimum product stability, it is preferable to store the product indoors between 5°C and 45 °C / 41°F and 113°F.

For more details, please refer the product safety data sheet.

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